

FREQUENTLY ORDERED PARTS

JT SERIES (JT-21 high profile 21-LP low profile) SIGNODE Models SG 610 SG620 SG 615 SG 225

BASE High Profile

40-54017-001 Caster 8" x 3". Rolls with and supports weight of turntable

03-00920-xxx Drive wheel and shaft assembly. Couples to turntable drive gearbox

*NOTE: Shaft length MUST be specified when ordering this item

40-87576-001 Gearbox 30:1, 56C. Gearbox that drives turntable around

50-20000-006 Motor 1 HP, 90VDC, 1725 RPM. Motor that drives the turntable around

BASE Low Profile

40-81503-001 Cam roller. 14 wheels that roll with and support the weight of the turntable

08-00858-001 Axle bolt. Modified bolt to mount above roller

40-87577-001 Gearbox 40:1. Gearbox that drives turntable around

50-20000-006 Motor 1 HP, 90VDC, 1725 RPM. Motor that drives turntable around

UPRIGHT

50-20000-003 Motor, ½ HP, 90VDC, 1725 RPM. Drives prestretch up/down (for 20" prestretch only)

50-20000-005 Motor, ¾ HP, 90VDC, 1725 RPM. Drives prestretch up/down (for 30" prestretch only)

PRESTRETCH

03-00006-201 Brake assembly. Puts tension on unwinding film roll

50-17036-001 Motor controller. Power supply/ speed controller for power prestretch

50-20000-003 Motor, ½ HP, 90VDC, 1725 RPM. Motor that drives prestretch rollers

40-87010-003 Gear 32 tooth. Spur gear on input shaft of power prestretch

40-87010-004 Gear 64 tooth. Spur gear on shaft of power prestretch outfeed roller

03-01040-201 Roller. Stretch roller for infeed side of power prestretch

03-01041-202 Roller, Stretch roller for outfeed side of power prestretch

CONTROL BOX

50-06001-001 Counter. Eagle counter for setting top wraps, bottom wraps or load height

50-17000-003 Motor controller. Power supply board for turntable, and elevator motors

50-44501-001 Potentiometer. Speed control adjustment for above motor controller

50-16000-002 Contactor. Multiple use, supplies power to multiple functions when solenoid is energized